



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

Tel (613) 632-5200
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D130-1046-211
Job Sheet 186515



Part No: D130-1046-211

Job Qty: 1 pcs

Part Name: EC130/H130 Cable Cutter Lower Removable Provisions



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/16/18

Job Tracking No:

Due Date: 12/21/18 *April 17*

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D130-1046-211 REV.A IPP REV:A 18.04.26 NEW ISSUE DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/21/18		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23		
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		
							Packaging 1 - 31		

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Container No: S173013

Part: D130-1046-211

Job No: 186515

Serial No/Batch: S173013

Revision: A

Inspector:

Exp Date:

Instructions: FAA STC SR02609SE 18/08/09, T6, LoA C-18

120 QC 4	1 pcs	12/21/18	0.00 0.00	Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 26	
				QC 4 - 28	
				QC 4 - 38	
				QC 4 - 42	
				QC 4 - 58	
QC 4 - 6	DAS 69 9-89				
QC 4 - 69					
QC 4 - 9					
QC 4 - 46	DAS 69 9-89				
130 Packaging 3-1 - Stock - B4B	1 pcs	12/21/18	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				135 DC - 1 - B4B	1 pcs
DC - 2 - B4B					
140 QC 21 - FG	1 pcs	12/21/18	0.00 0.00	QC 21 - FG - 21	APR 18 2019
				QC 21 - FG - 70	

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - (Identify as per dwg & Stock Location:) Identify and pack for shipping as per PPP D130-1046-211 Location:

135 - (Document Control) Photocopy bluefile & type labels per PPP D130-1046-211 CHG001

140 - (QC21- Final Inspection - Work Order Release)

DAS 70 9-89

009301

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5555-041	Lower Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5/28083
D5620-M5-12	Screw, Brass	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5/119410
LN9016-06K	Washer	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5/119236
LN9386-06025A	Bolt, Titanium	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5/136332
LN9386-06028	Bolt, Titanium	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5/1221413

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	D5555-041	1	2	0
	D5620-M5-12	4	56	0
	LN9016-06K	4	47	0
	LN9386-06025A	2	24	0
	LN9386-06028	2	14	0

Part Specifications

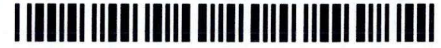
Specifications could not be found.



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Ship Via:

Bill of Materials

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					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea		12/21/18	0.00	0.00	Start Up Stores/Pkg-2		
110	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging1-5		
120	QC	1 pcs		12/21/18	0.00	0.00	QC4		
130	Packaging	1 pcs		12/21/18	0.00	0.00	Packaging3-2		
135	DC	1 pcs		12/21/18	0.00	0.00	DC		
140	QC21-FG	1 Ea		12/21/18	0.00	0.00	QC21		

Part Op 130 - Identify and pack for shipping as per PPP D130-1046-211 Location: _____
Descriptions: 135 - Photocopy bluefile & type labels per PPP D130-1046-211 CHG001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D5555-041	Lower Cutter Assembly	1 Ea (1 ea)	90-Start up Operation	
D5620-M5-12	Screw, Brass	4 Ea (4 ea)	90-Start up Operation	
LN9016-06K	Washer	4 pcs (4 ea)	90-Start up Operation	
LN9386-06025A	Bolt, Titanium	2 pcs (2 ea)	90-Start up Operation	
LN9386-06028	Bolt, Titanium	2 pcs (2 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D5555-041	1	4	0
	D5620-M5-12	4	60	0
	LN9016-06K	4	70	0
	LN9386-06025A	2	0	0
	LN9386-06028	2	20	0

Part Specifications

Specifications could not be found.

• DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								